

1/22

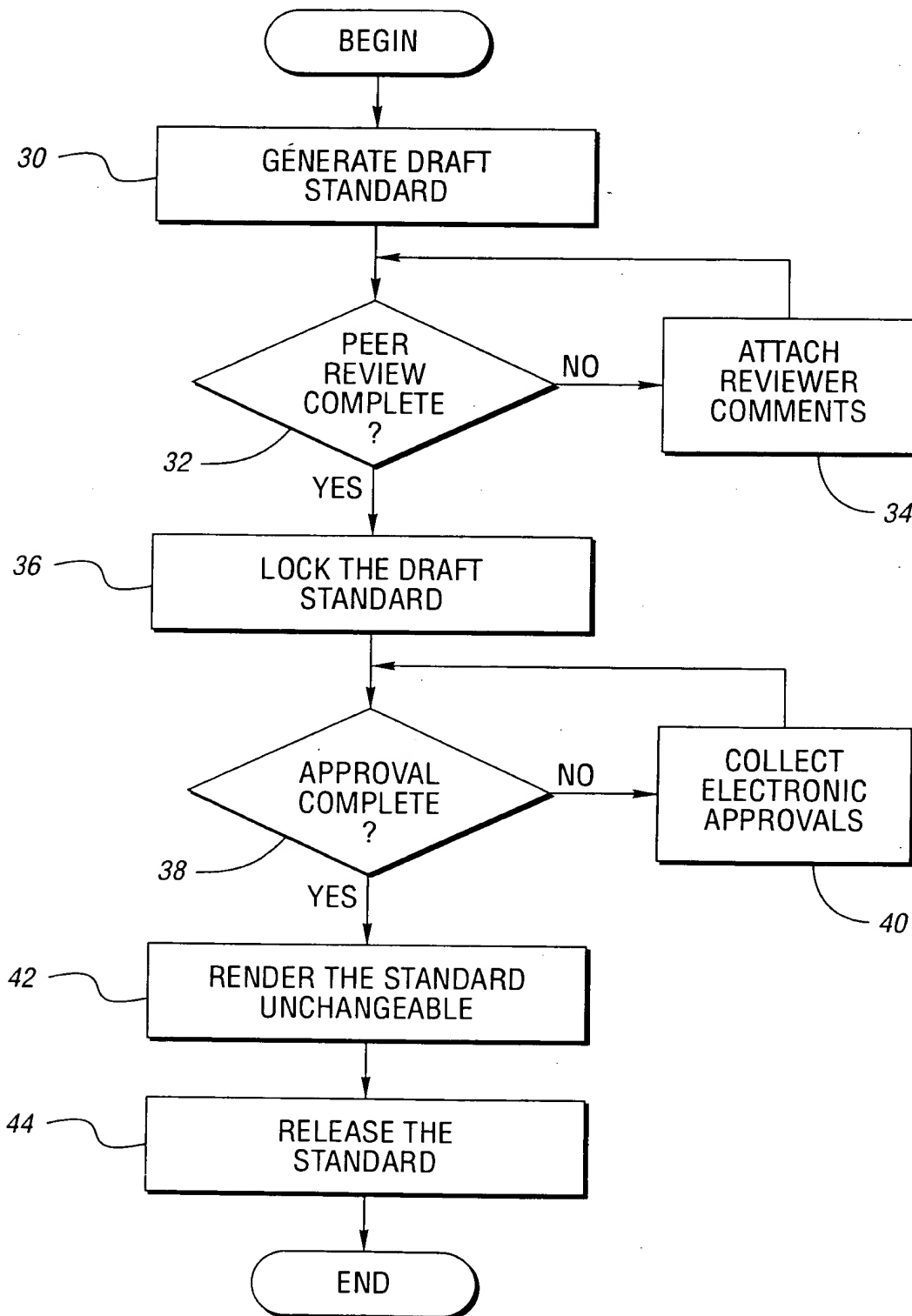


Fig. 1

09808001 031401

2/22



 Thursday, 12/7 Demo CR Number: CR0000245		Creation Date: 07Dec2000 08:23 AM CRAD Status: Routed For Peer Review	
<div> <div>Top</div> <div>Header</div> <div>Reason For Change</div> <div>Technical Standards</div> <div>Supporting Documents</div> <div>Hard Copy</div> </div>		<div> <div>62</div> <div>Actions</div> <div>Add Comment</div> <div>Complete Review</div> <div>Edit</div> <div>View Comments</div> <div>View Peer Reviewers</div> <div>View Approvers</div> </div>	
Originator: Keith Seroski Originator Phone: 513-626-4086 Originator Fax: 513-626-xxxx	GBU: TISSUES & TOWELS Standards Office: GLOBAL - TT	Primary Affected Category: PAPER TOWELS	
Urgent Request: No		Target Date of Issue:	
Detailed Reason for Change: Demonstration		Attached Files(s): <div>  MS Office </div>	

Fig. 2

3/22

Fig. 3

70

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

PSU

Change Request Comment

Comments for CR0000245

Thursday, 12/7 Demo

Author: Lisa Gilbert

Modified On: 13-Dec-2000 02:53:27 PM

Minor Comments

I am OK as long as you wait for final stability data next week.

Browse...

72

74

76

4/22

Fig. 4

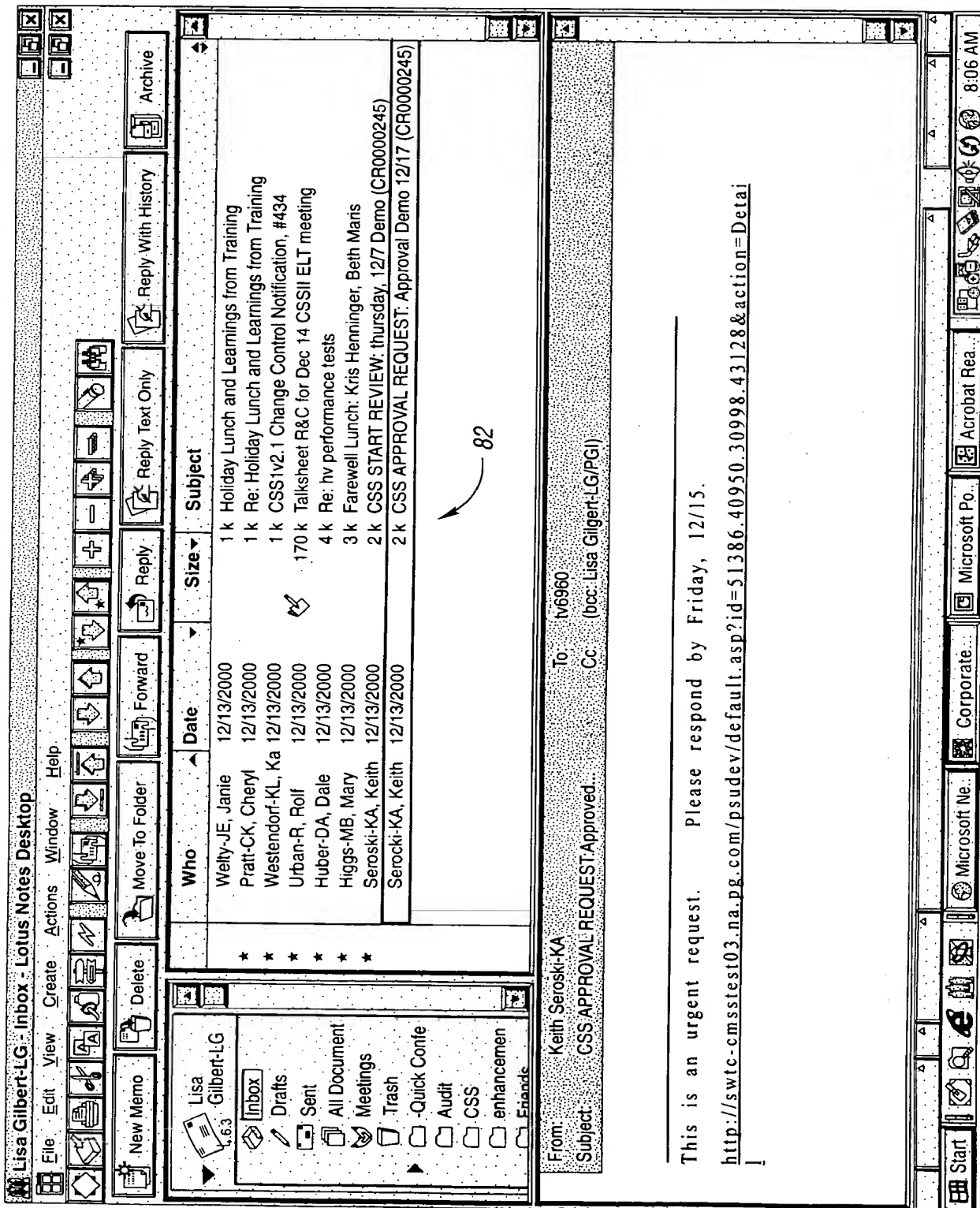


Fig. 5

[illegible]

Approval Demo 12/17

CR Number: CR0000246

Creation Date: 07Dec2000 08:30 AM

CRAD Status: Routed For Approval

Top

Header

Reason For Change

Technical Standards

Supporting Documents

Hard Copy

Actions

58

54

56

Originator:

Originator Phone:

Originator Fax:

Keith Seroski

513-626-4086

513-626-xxxx

Urgent Request:

Target Date of Issue:

No

GBU:

Standards Office:

Primary Affected Category:

TISSUES & TOWELS

GLOBAL - TT

NAPKINS

Add Comment

Approve

Reject

Edit

View Comments

View Peer Reviewers

View Approvers

Top

Header

Reason For Change

Technical Standards

Supporting Documents

Hard Copy

Actions

60

Detailed Reason for Change:

Demonstration

Attached Files(s):

6/22

Fig. 6

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Log Out

Help

Customer Service

Customize

GCAS Search

GO

Approved Standards

Originator

Peer Reviewer

Approver

Standards Office

Maintenance

PSU

☒ All Comments

☐ Change Request Comments

☐ Tech. Std. Comments

Comments for: Approval Demo 12/17 [CR0000246]

Select the Technical Standard:

MPS 22227486.001: Integration Test

Display

Actions

Date of Comment	Description	Author	Summary Thought	Ref Document
01Dec2000	CR:Approval Demo 12/17 This looks good. You need to update the packaging requirements.	Lisa Gilbert	Minor Comments	

FILED "T0080860

Title: **TECHNICAL STANDARD REVIEW AND APPROVAL**

First Named Inventor: **John R. Hughes et al.**

Application No.: / Atty. Docket No.: **8380/PK 103 PUSP**

7/22

Fig. 2

110

PSU

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

CS

Type your password to apply your electronic signature to this change request.

Login ID: tv 6960

Password

OK Cancel

112

114

8/22

Fig. 8

120

Corporate Standards System - Netscape

File Edit View Go Communicator Help

Back Forward Reload Home Search Netscape Print Security Stop

Bookmarks Location: I.pg.com/Default.asp?action=URPview&CMD=View&ID=19038.8833.24630.36634&SO=NA_IT What's Related

CSS Production CSS Dev CSS PSU

Background: product upgrade

Amount of product: production until expiration date

only those parameter, which differ from the base reference card are listed. All others remain unchanged

Size	Mini	Mid	Maxi	Junior	XL
I P r o d u c t S p e c i f i c a t i o n					
This has the following influence on weight distribution (add, - subtract) vs. base design					
F.P. Pad Weight	0.10	0.12	0.13	0.14	0.15
F.P. Front 50% Pad Weight	0.05	0.05	0.05	0.06	0.08
F.P. Mid 50% Pad Weight	0.05	0.03	0.03	0.03	0.05
F.P. Front 25% Pad Weight	0.03	0.02	0.02	0.03	0.03
F.P. Mid 1 25% Pad Weight	0.02	0.02	0.03	0.03	0.03
F.P. Mid 2 25% Pad Weight	0.02	0.02	0.03	0.03	0.03
F.P. Back 25% Pad Weight	0.02	0.05	0.05	0.05	0.04
B a s e R e f M a t e r i a l					
Adhesive - Chasis	60049462	60049462	60049462	60049462	60049462
Adhesive - Chasis	60049462	60049462	60049462	60049462	60049462
Backsheet / Core Width	mm	150	1502	150	150
(curtain- Length sprayed	mm	403	454	502	531
coater) Spray density	g/m ²	4.250	4.250	4.250	4.250

Document: Done

Start Microsoft Ne... Corporate... Microsoft Po... Acrobat Rea... 8:06 AM

9/22

Fig. 9

130

TOHTEO" T0080360

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

CS

PSU

Change Request CR0000222

2000k training adding approvers

Step	Approver	Status	Role	Description	On behalf Of	Notified Date	Approval Date
1	Gilbert, Lisa	Approved	Supply-Manufacturing	test adding approvers at different steps		07NOV2000	09NOV2000
1	Manis, Mary-Beth	Approved	Analytical	training 2000k mbh		07NOV2000	07NOV2000
2	Gilbert, Lisa	In Process	Product-Process			09NOV2000	
2	Manis, Beth	Approved	Analytical			09NOV2000	07NOV2000
2	Manis, Mary-Beth	In Process	Analytical			09NOV2000	
4	Manis, MB	Unread	Analytical				
100	Higgs, Mary	Unread					

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10/22

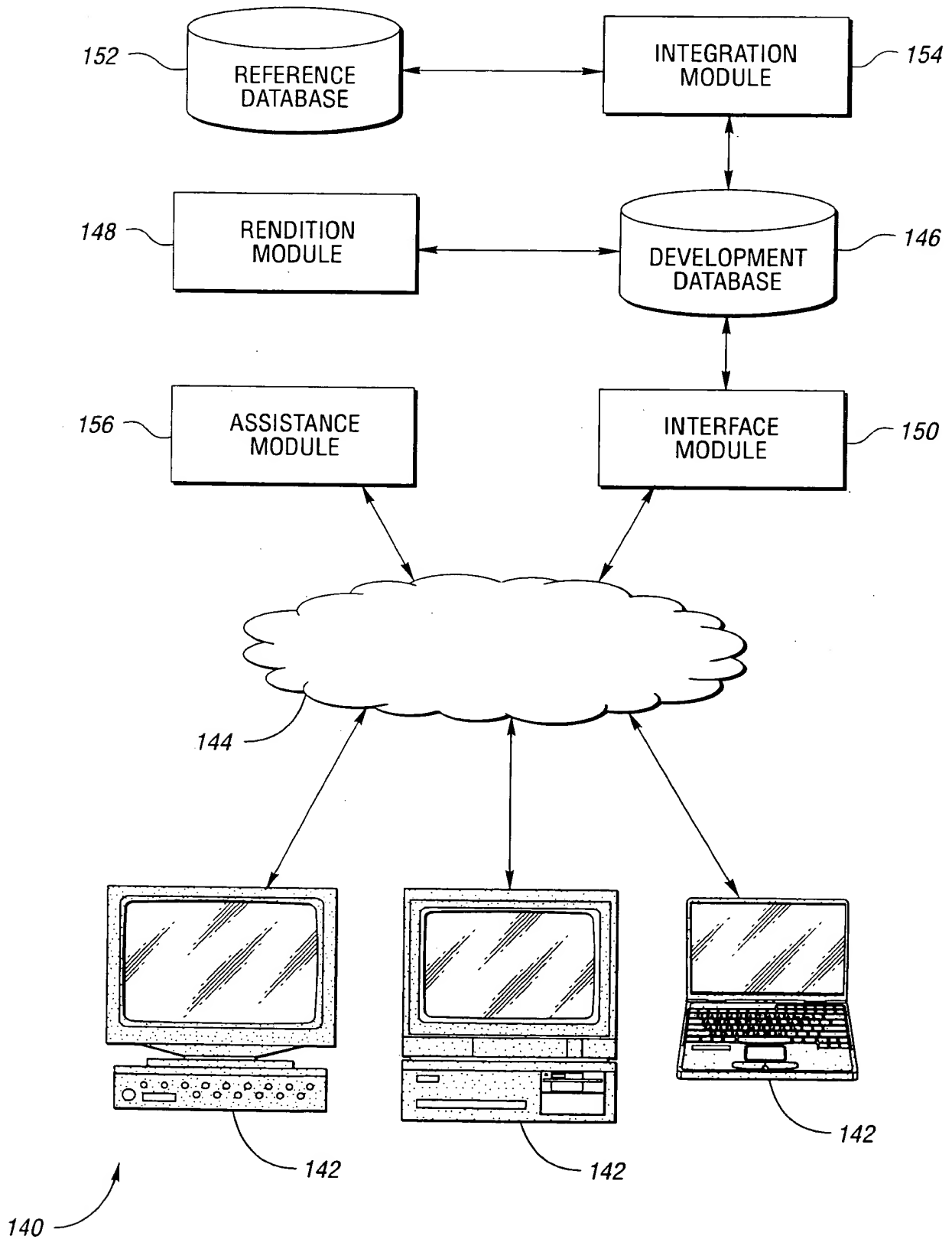


Fig. 10

11/22

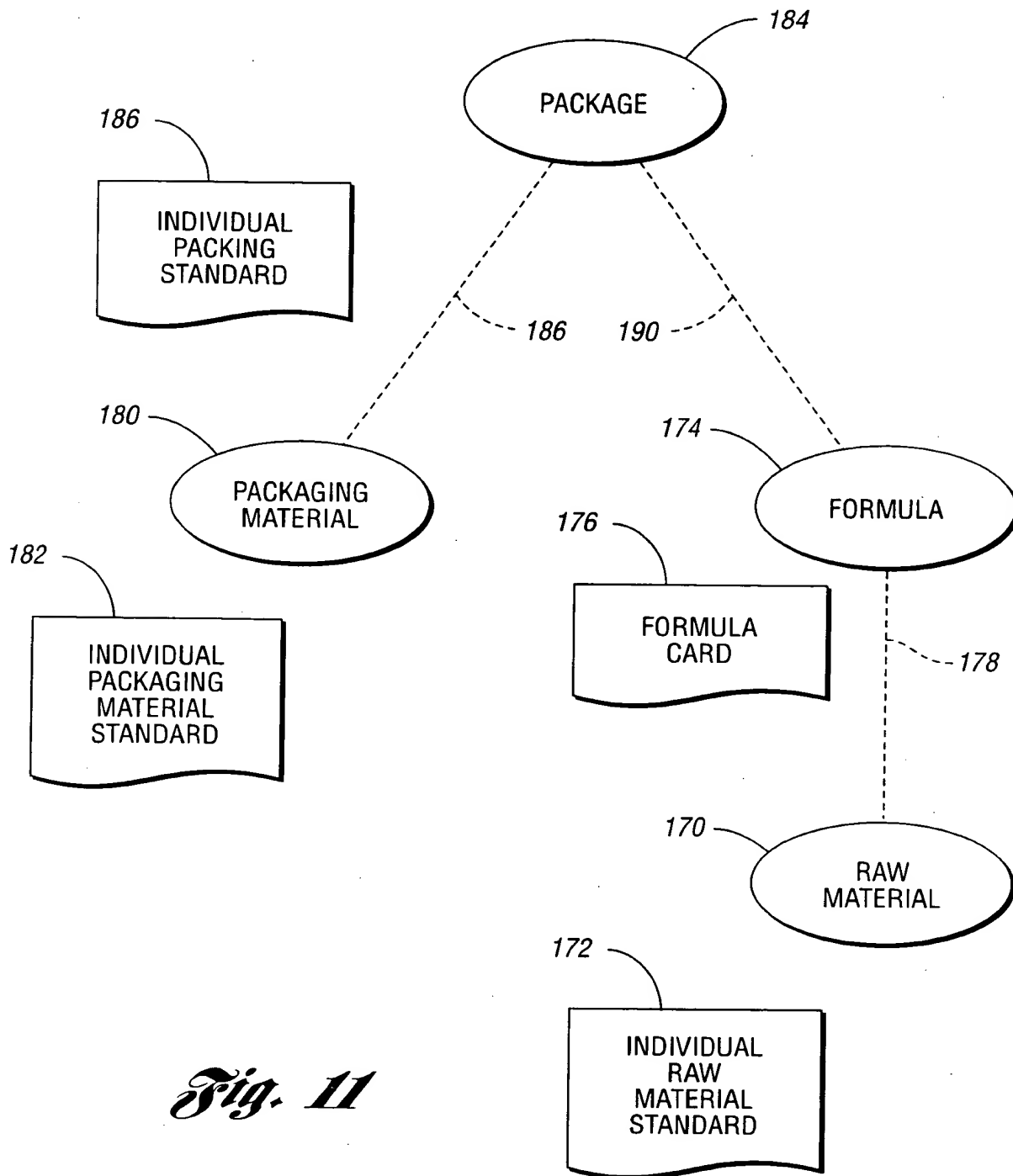


Fig. 11

09808001.031401

12/22

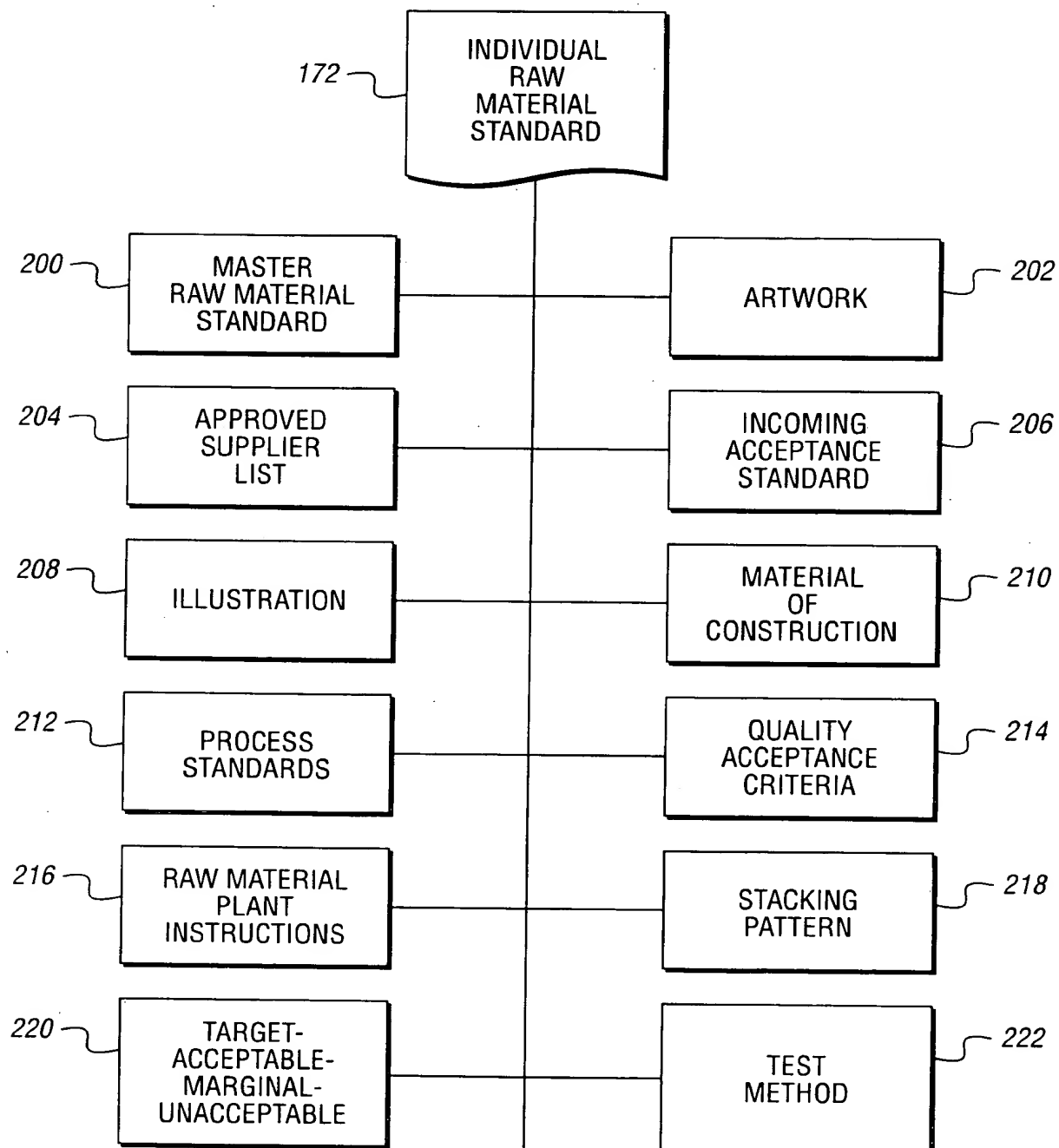


Fig. 12

09208001-034401

13/22

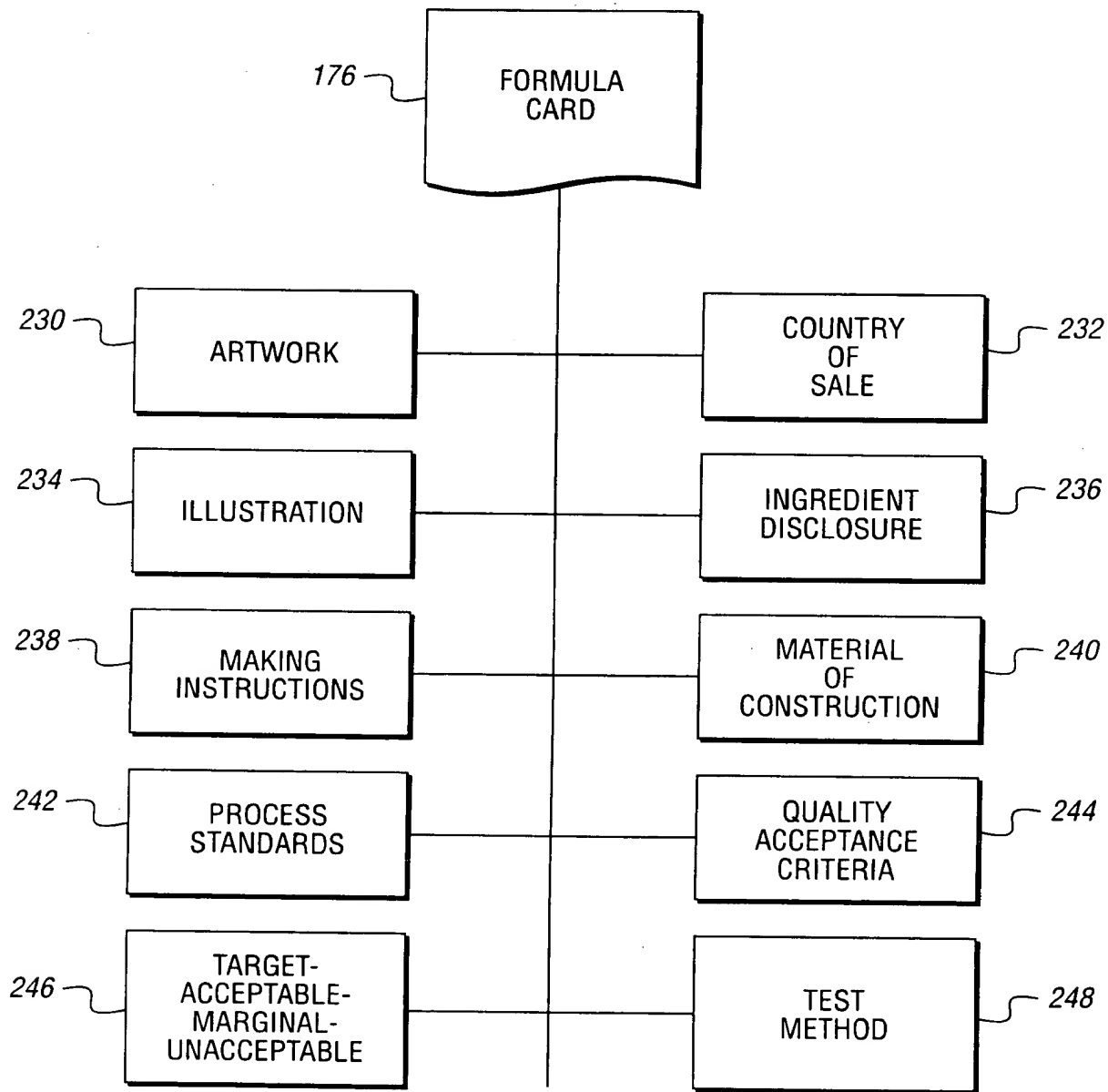


Fig. 13

14/22

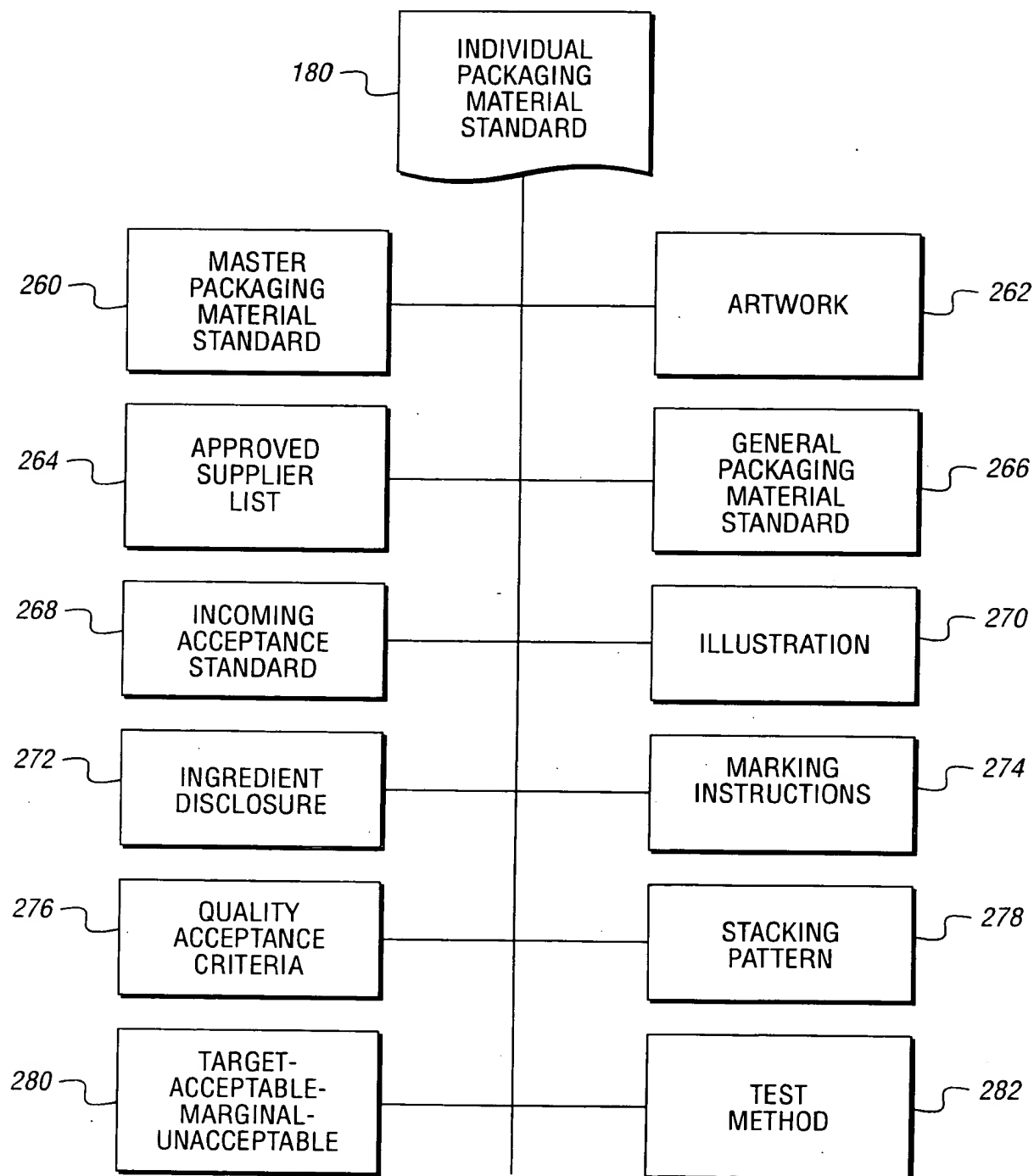


Fig. 14

09308001.031401

15/22

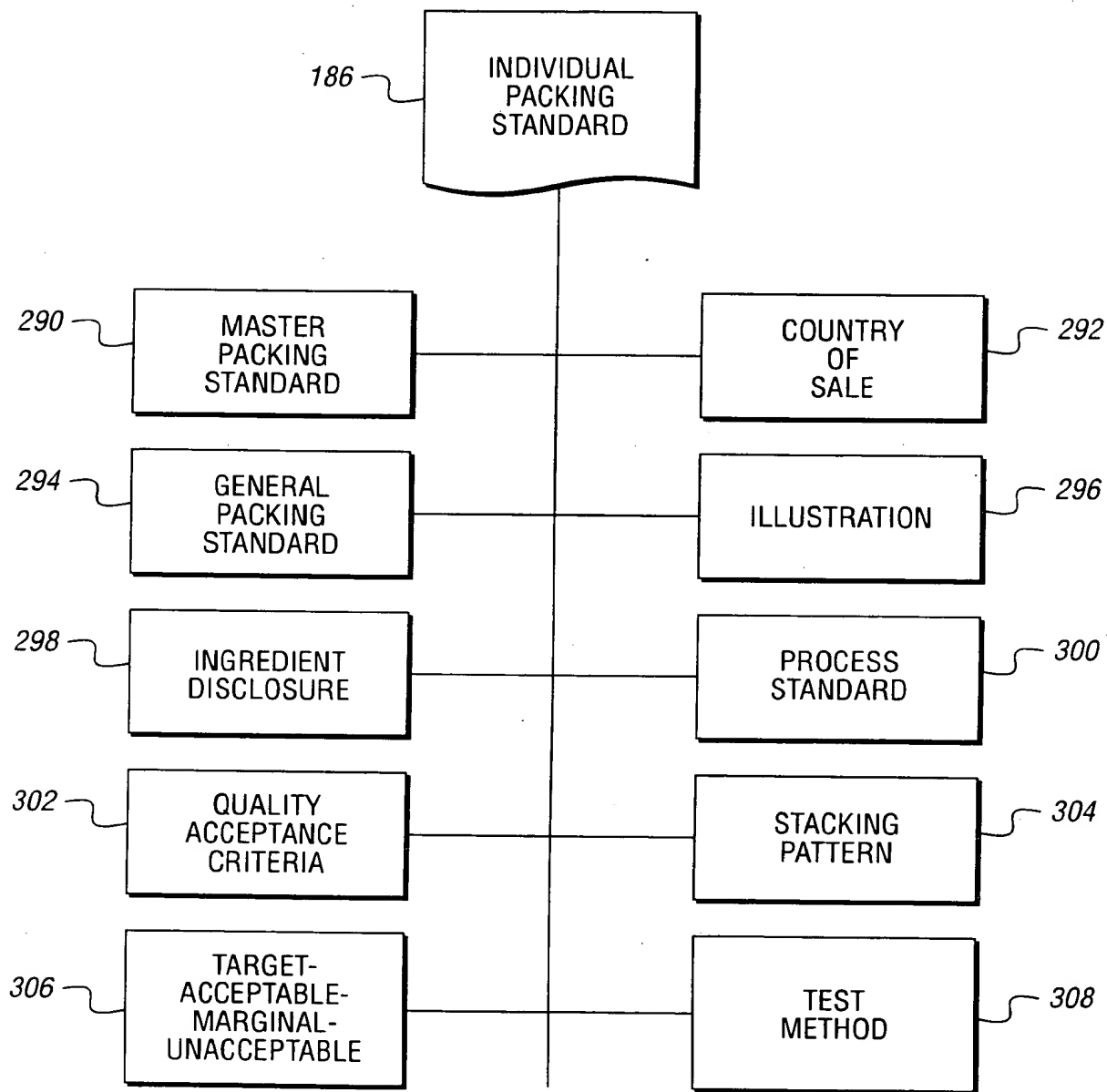


Fig. 15

09302001 031401

16/22

TECHNICAL STANDARD REVIEW AND APPROVAL

First Named Inventor: John R. Hughes et al.

Application No. / Atty. Docket No.: 8380/PR 103 PUSP

16/22

Technical Standard Form

Individual Packaging Material Specification - 22227603

Originator: MB Manis
Editors (Co-creators): None

GCAS Status: Approved
Superseded on:

Is ATS: No
Has ATS: No

324 → Top

Ownership Reference Documents Dates/Status Materials/Classification Brand/Plant P&RS Actions

Description/Title: Gain with Bleach Unscented 42 Use - Belths Test

SAP Description: Gain with Bleach Unscented 42 Use

Document Type: Individual Packaging Material Specification

GCAS Code: 22227603

Version: 002

Locked By: Beth Manis

Owning Organization: EUR/MIDDLE EAST/AFRICA-FABRIC & HOME CARE-LAUNDRY

Sharing Organization(s):

Owning Sector: LAUNDRY & CLEANING

Owning Standards Office: EMEA - FABRIC & HOME CARE

Fig. 16

17/22

Life Cycle Status: PRODUCTION EXPERIMENTAL ORDER

Top Ownership Reference Documents Dates/Status Materials/Classification Brand/Plant P&RS Actions

Material Group: CARTON PACKER- CARRY CARTON- (BOARD)

Material Type: PACKING MATERIAL

Other Names:

Base Unit of Measure: EACH

Packaging Level:

Packaging Material Weight by Subcomponent:

Preferred Material Flag: No

Supplier Trade Name:

Additional Material Groups:

Packaging Material Type: CARTON BOARD

Packaging Size with Unit: 6* 42 FLUID OUNCE US

Fig. 17

330

332

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336

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TECHNICAL STANDARD REVIEW AND APPROVAL

18/22

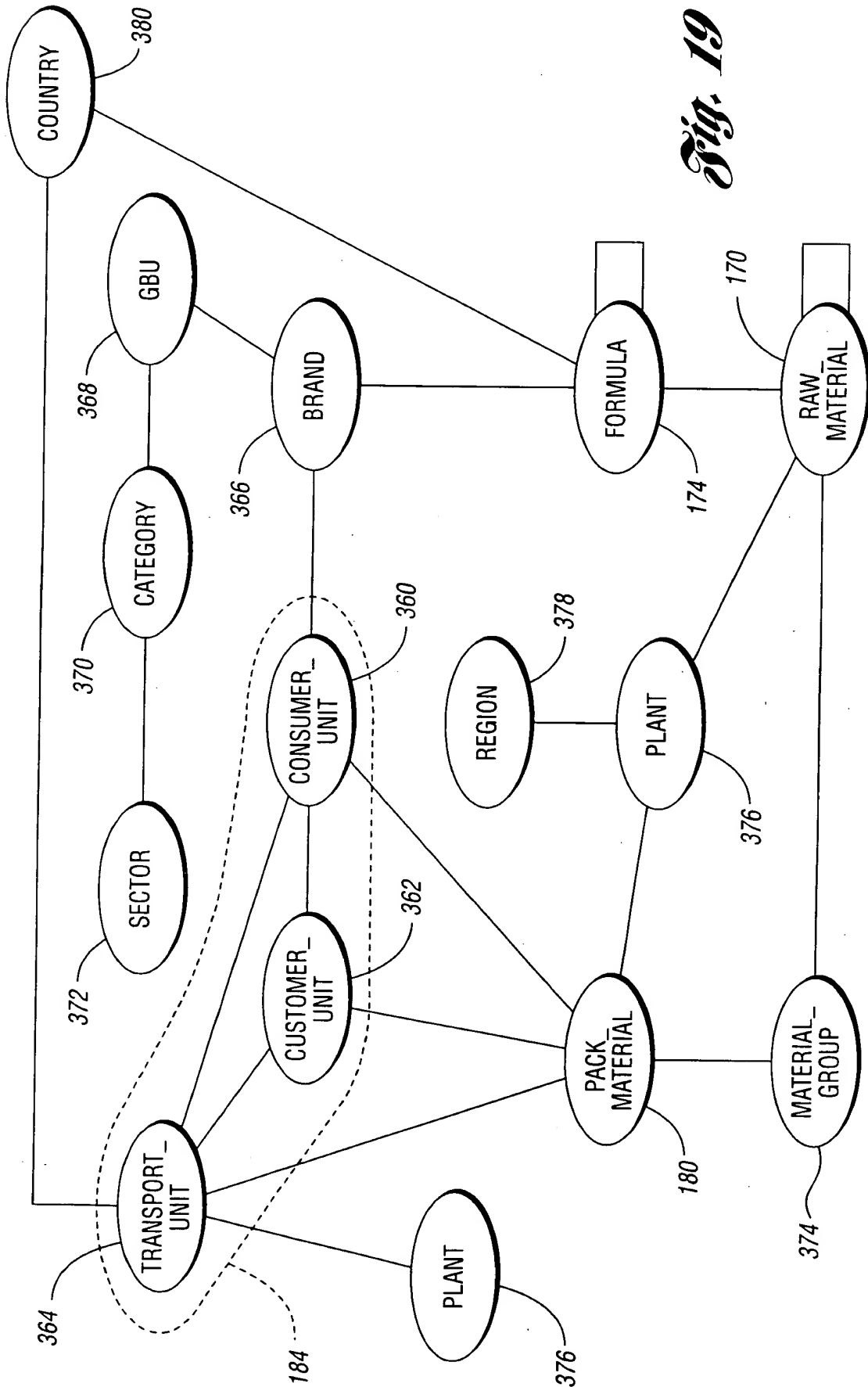
*Material Group:	CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE		
Additional Material Groups:	COMPACT CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE CONTAINER COPPER SALT CORE - TOILET/TOWEL ROLL		
	Add	Remove	
	- Select One or more and click on Remove - CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE		
*Material Type:	PACKING MATERIAL	CHIPBOARD CLAY COATED NEWSBACK CORRUGATED BOARD CORRUGATED PAPER CORRUGATED PLASTIC COTTON CRYSTAL FLINT GLASS GLASS HIGH DENSITY POLYETH INK	
Other Names:			
*Base Unit of Measure:	KILOGRAM		
Packaging Level:	CONSUMER	CORRUGATED BOARD	
Packaging Material Weight By Sucomponent:		Case Count:	6
		Packaging Size:	36
		Packaging Unit:	KILOGRAM

1879

350

19/22

Fig. 19



20/22

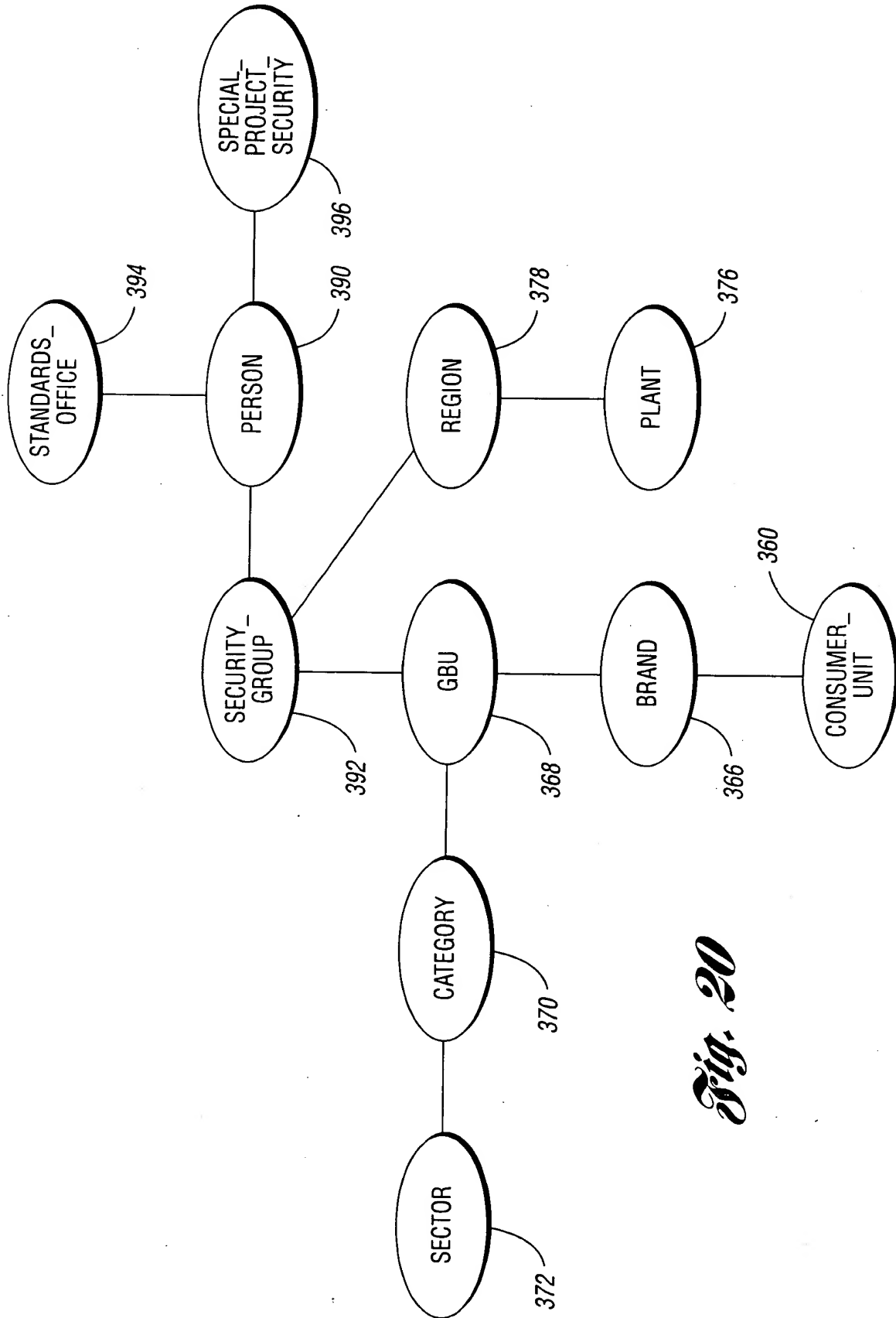


Fig. 20

FILED "T0080860

21/22

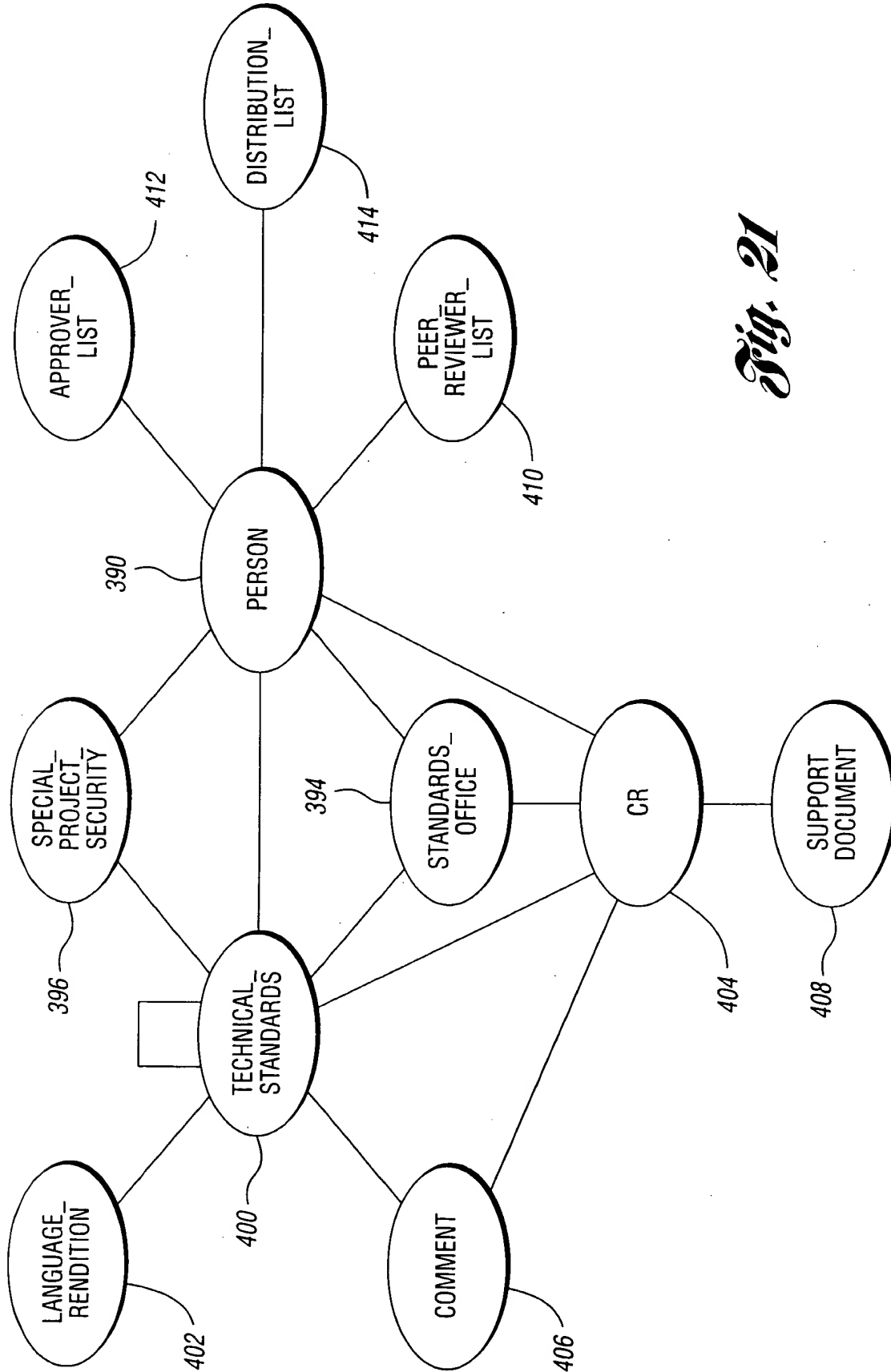


Fig. 21

FIG. 21

22/22

Fig. 22

420

424

422

Corporate Standards System - Netscape

File Edit View Go Communicator Help

Back Forward Reload Home Search Netscape Print Security Stop

Bookmarks Location: [http://www.css.com/Default.asp?action=URPview&CMD=View&ID=19038.8833.24630.36634&SO=NA__IT](#) What's Related

CSS Production CSS Dev CSS PSU

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Request#: tu106546311234

SO Creator: Krista Hepp

Create Date: 18DEC2000

Approver List	Approval Status	Approval Date
1 Schmidt, Guenter		

Remove Selected

Approve All

Select Name

☐ Gooch, Jay

Region

NORTHERN AMERICA

GBU

TISSUES & TOWELS

Site

Document: Done

Start

Microsoft Ne...

Corporate

Microsoft Po...

Acrobat Rea...

8:06 AM